APPENDIX A

% BEGINNING OF PSEUDO CODE

% compute scale factor A, and time constants a, b from physical system parameters

A = Vmax * Kt / (Re * Rm + Kt * Kb) * 1 * k;

15 a = max(-p1,-p2)b = min(-p1,-p2)

% make initial guesses for step durations

20 et1 = 1; et2 = .005; et3 = 1;

% set maximum iteration count

25

Nmax = 1000;

for j = 1:Nmax

% save old values of step time intervals

30 et3old = et3;

```
et2old = et2;
             et1old = et1;
             % iterate for switch times using fixed voltage level Vmax
5
                     -\log(1.0 / 2.0 - \exp(-\text{et1} * a) / 2 + \exp(-\text{et2} * a)) / a;
              et3 =
              et2 = 1/b * log(2.0) + 3 * et3 - 1/b * log(2 * exp(1/A * b * X) * exp(et3)
                     * b) - sqrt( 4.0) * sqrt(exp(1/A * b * X)) * exp(et3 * b) *
                     sqrt(exp(1/A * b * X)+exp(et3 * b)^2 - 2 * exp(et3 * b)));
              et1 = -(-2 * A * et2 + 2 * A * et3 - X) / A;
10
              if norm([et3old - et3 et2old - et2 et1old - et1], inf) <= eps * 2
                      break
              end
15
              if j==Nmax
                              error(['error - failure to converge after ', num2str(Nmax),'
                      iterations'])
              end
              end
20
              % round up pulse duration to nearest sample interval,
              % convert to intervals between steps to make sure that voltage
              % requirements will not increase (beyond Vmax).
               dt1=ceil((et1 - et2) / dt) * dt;
25
               dt2=ceil((et2 - et3) / dt) * dt;
               dt3=ceil((et3) / dt) * dt;
               et123 = [et1, et2, et3]
               % convert back to total step duration.
30
```

et1 =
$$dt1 + dt2 + dt3$$
;
et2 = $dt2 + dt3$;
et3 = $dt3$;

% In the following, the original constraints equations involving XF1, XF2, and XF3 have been modified to include a variable voltage level applied

at

% each step (instead of the fixed maximum (+/-) Vmax).

10 % The original equations for XF1, XF2, and XF3 follow:

%
$$XF_1(t_{end}) = V_0F_1(t_{tend} - t_0) - 2V_0F_1(t_{end} - t_1) + 2V_0F_1(t_{end} - t_2)$$

%
$$XF_2(t_{end}) = V_0F_2(t_{tend} - t_0) - 2V_0F_2(t_{end} - t_1) + 2V_0F_1(t_{end} - t_2)$$

%
$$XF_3(t_{end}) = V_0F_3(t_{tend} - t_0) - 2V_0F_2(t_{end} - t_1) + 2V_0F_1(t_{end} - t_2)$$

% And the modified equation including adjustable relative levels of voltage

% L1, L2 and L3 are:

%
$$XF_1(t_{end}) = L_1V_0F_1(t_{tend} - t_0) - L_2V_0F_1(t_{end} - t_1) + L_3V_0F_1(t_{end} - t_2)$$

%
$$XF_2(t_{end}) = L_1V_0F_2(t_{tend} - t_0) - L_2V_0F_2(t_{end} - t_1) + L_3V_0F_1(t_{end} - t_2)$$

$$20 \hspace{1cm} XF_3(t_{end}) = L_1 V_0 F_3(t_{tend} - t_0) - L_2 V_0 F_2(t_{end} - t_1) + L_3 V_0 F_1(t_{end} - t_2)$$

% And the corresponding constraint equations are:

$$\%$$
 XF₁(t_{end}) = Finalpos

$$\% \qquad XF_2(t_{end}) = 0$$

25 %
$$XF_3(t_{end}) = 0$$

% Where all of the times indicated have discrete values, e.g. corresponding to

% the controller update rate.

30

10

25

% It should be noted that after the digital switch times are fixed, the constraint

% equations derived from the equations above form a linear set of equations in

% the unknown relative voltage levels L1, L2 and L3 and any standard linear

% method can be used to solve for the relative voltage levels. In the equations

% for (L1, L2 and L3) that follow, the solution was obtained by algebraic % means (and are not particularly compact.)

% compute new relative voltage step levels

% L1, L2 and L3 are nominally assigned to "1", "-2" and "+2", respectively

et1 - exp(-et3 * b) * et1 - exp(-et3 * b) * et2 * exp(-et1 * a) + et3 * exp(-et1 * b) + et2 * exp(-et1 * a) + exp(-et3 * b) * et2 + et3 * exp(-et2 * a)) / A;

L1 = s1 * s2;

s1 = 1 / (et2 * exp(-et1 * b) * exp(-et3 * a) + exp(-et2 * b) * et3 *

exp(-et1 * a) - et2 * exp(-et3 * a) - et2 * exp(-et1 * b) - et3 *

exp(-et1 * a) - exp(-et2 * b) * et3 + exp(-et3 * b) * et1 *

```
\exp(-\text{et2} * a) + \exp(-\text{et3} * a) * \text{et1} + \exp(-\text{et2} * b) * \text{et1} -
                          exp(-et2 * b) * et1 * exp(-et3 * a) - et3 * exp(-et1 * b) *
                          exp(-et2 * a) - exp(-et2 * a) * et1 - exp(-et3 * b) * et1 - exp(-et3 *
                b) * et2 * exp(-et1 * a) + et3 * exp(-et1 * b) + et2 * exp(-et1 * a) +
                          \exp(-\text{et3 *b}) * \text{et2} + \text{et3} * \exp(-\text{et2 * a})) * X;
 5
                (\exp(-et2 * b) * \exp(-et1 * a) - \exp(-et1 * a) - \exp(-et2 * b) -
       s2 =
                          \exp(-\text{et1} * b) * \exp(-\text{et2} * a) + \exp(-\text{et1} * b) + \exp(-\text{et2} * a)) / A;
                 L3 = s1*s2;
                \exp(-\text{et1} * a) - \exp(-\text{et3} * a) + \exp(-\text{et3} * b) - \exp(-\text{et1} * b) -
10
                           \exp(-\text{et3} * b) * \exp(-\text{et1} * a) + \exp(-\text{et1} * b) * \exp(-\text{et3} * a);
                X / (et2 * exp(-et1 * b) * exp(-et3 * a) + exp(-et2 * b) * et3 *
                           exp(-et1 * a) - et2 * exp(-et3 * a) - et2 * exp(-et1 * b) - et3 *
                           exp(-et1 * a) - exp(-et2 * b) * et3 + exp(-et3 * b) * et1 * exp(-et2 *
                 a) + \exp(-\text{et}3 * a) * \text{et}1 + \exp(-\text{et}2 * b) * \text{et}1 - \exp(-\text{et}2 * b) * \text{et}1 * \exp(-\text{et}2 * b)
15
                 et3 * a) - et3 * exp(-et1 * b) * exp(-et2 * a) - exp(-et2 * a) * et1-exp(-et3 *
                 b) * et1 - exp(-et3 * b) * et2 * exp(-et1 * a) + et3 *
                           \exp(-\text{et1} * b) + \text{et2} * \exp(-\text{et1} * a) + \exp(-\text{et3} * b) * \text{et2} + \text{et3} *
                           \exp(-\text{et2} * a)) / A;
20
                 L2 = s1 * s2;
                 % convert accumulated voltage steps to sequential voltage level
                 V1 = Vmax * (L1);
```

25 V2 = Vmax * (L1 + L2);

V3 = Vmax * (L1 + L2 + L3);

% END OF PSEUDO CODE

5

10

APPENDIX B

AREA .. SUM(I,A(I)) =E= 0;

VELOCITY(VINDX) .. VEL(VINDX) =E= VSCALE

SUM(I\$(ORD(I) LE ORD(VINDX)), A(I));

POSITION .. SUM(I,VEL(I)) =E= FINALPOS * SCALEFACT;

VLIMITP(I) .. SUM(VINDX\$(ORD(VINDX) LE ORD(I)),A(I-(ORD(VINDX)+1))*(VOLTS(VINDX)+KBACK*VSCALE))

=L= VOLTLIM;
VLIMITN(I) .. SUM(VINDX\$(ORD(VINDX) LE ORD(I)), A(I-(ORD(VINDX)+1))*(VOLTS(VINDX)+KBACK*VSCALE))

=G= -VOLTLIM

% A(I) are the current commands at time T(I) spaced equally at time DT.

% VOLTS(VINDX) is a table of voltages representing the unit pulse response to

% a unit output in current command. VOLTLIM is the voltage limit at saturation.

APPENDIX C

	GOALPOS $SUM(I,A(I)*MODELAA*DT) = E=FINALPOS;$
	MODE1(ILAST) SUM(I,-A(I)*MODELAA*MODELb/(MODELb-
5	MODELa)*(EXP(-MODELa*(T(ILAST)+DT-T(I)))
	-EXP(-MODELa* $(T(ILAST)-T(I))))) = E = 0.0;$
	MODE2(ILAST) SUM(I,A(I)*MODELAA*MODELa/(MODELb-
	MODELa)*(EXP(-MODELb*(T(ILAST)+DT-T(I)))
	-EXP(-MODELb*($T(ILAST)$ - $T(I))))) =E= 0.0;$
10	$DERIV1(J) \ \ 1000.0*SUM(I,A(I)*T(I)*EXP(ZETA(J)*W(J)*T(I))*$
	SIN(WD(J)*T(I))) = E = 0.0;
	DERIV2(J) 1000.0*SUM(I,A(I)*T(I)*EXP(ZETA(J)*W(J)*T(I))*
	COS(WD(J)*T(I))) = E = 0.0;

% MODELAA is the mechanical gain of the system, MODELb, and MODELa % are the two time constants of the system in radians. One time constant is % associated with the L/R rise time of the motor inductance and the other is % the mechanical time constant of the rigid system. The A(I) are the voltages % which need to be determined. The T(I) are the times for each of the A(I).

% DT is the time spacing of the outputs. W(J) are the undamped flexible modes, WD(J) are the damped flexible modes (in radians/s).